

RONEN[®]

北京荣恩卓立设备技术有限公司

BENING RON-EN MACHINERY & INTEGRATION CO.LTD



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SEPARATELY,AND ALLSHOULD BE SUBJECT TO THE REAL PRODUCT.

BEUING RON-EN MACHINERVINTEGRATION CO ITD

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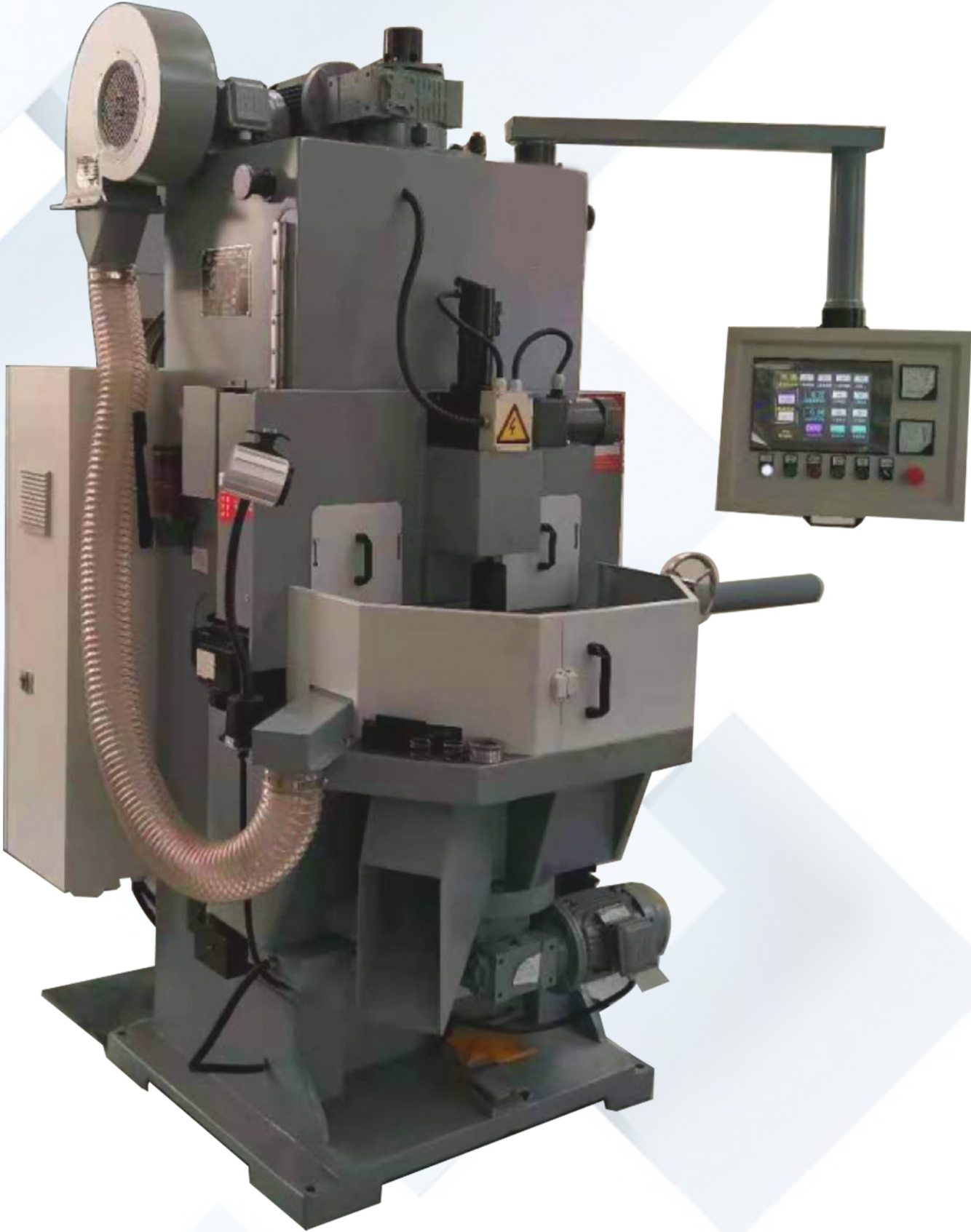
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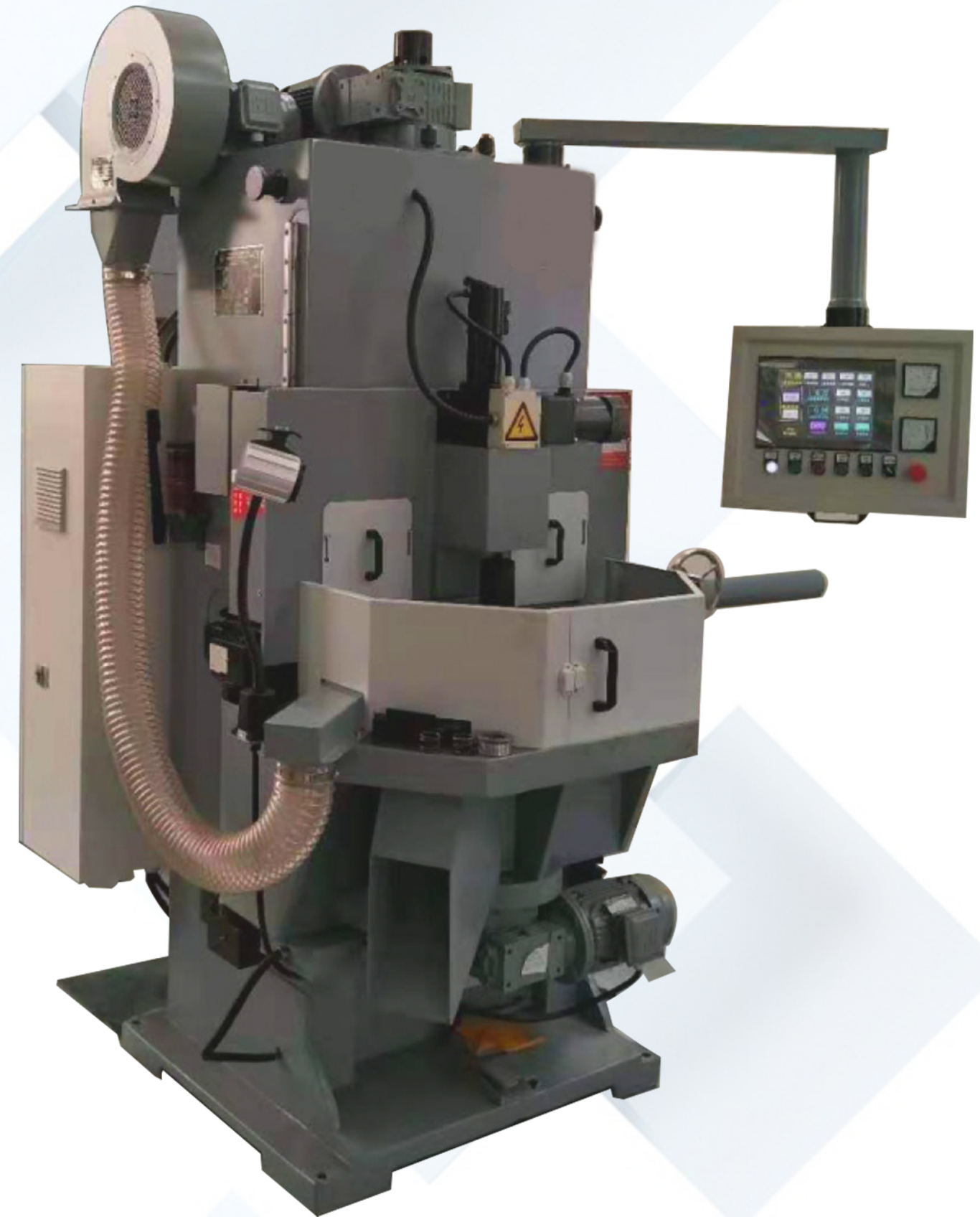
磨床型号规格表:

型号		RN180-6B	RN180-6BS	RN250-9B	RN250-9BS	RN400-9B	RN580-9B	RN600-9B
砂轮规格 (mm) 外径×厚度×内孔		Ø400×55	Ø400×55 × Ø203	Ø450×65	Ø450×65 × Ø50	Ø450×65	Ø450×65	Ø450×65
料盘直径 (mm)		Ø580	Ø420	Ø740	Ø580	Ø740	Ø740	Ø740
可磨弹簧直径 (mm)		Ø0.8-Ø6	Ø0.8-Ø6	Ø1-Ø9	Ø1-Ø9	Ø1-Ø9	Ø1-Ø9	Ø1-Ø9
可磨弹簧外径 (mm)		Ø8-Ø80	Ø8-Ø80	Ø10-Ø100	Ø10-Ø100	Ø10-Ø100	Ø10-Ø100	Ø10-Ø100
可磨弹簧高度 (mm)		10-180	10-180	20-250	20-250	20-400	180-580	300-600
功率 (kw)	上磨轮电机 (kw)	4	4	5.5	5.5	7.5	7.5	7.5
	下磨轮电机 (kw)	4	4	5.5	5.5	7.5	7.5	7.5
	送料盘电机 (kw)	1.5	1.5	1.5	1.5	1.5	1.5	1.5
	换料盘电机 (kw)	/	1.5	/	1.5	/	/	/
	上磨轮升降电机 (kw)	1.5	1.5	1.5	1.5	1.5	1.5	1.5
	下磨轮升降电机 (kw)	0.18	0.18	0.18	0.18	0.18	0.18	0.18
	吹风机 (kw)	1.5	1.5	1.5	1.5	1.5×2	1.5×2	1.5×2
	上磨轮补偿电机 (kw)	0.14	0.14	0.14	0.14	0.14	0.14	0.14
	总功率 (kw)	12.82	14.32	15.82	17.32	21.32	21.32	21.32
	料盘转速 (r/min)	可调	可调	可调	可调	可调	可调	可调
磨头转速 (r/min)		1450	1450	1450	1450	1450	1450	1450
磨头移动量	上磨头 (mm)	40	40	50	50	50	50	50
	下磨头 (mm)	40	40	50	50	50	50	50
工作精度	垂直度	≤0.025Ho	≤0.025Ho	≤0.025Ho	≤0.025Ho	≤0.025Ho	≤0.025Ho	≤0.025Ho
	粗糙度 (Ra)	≤12.5	≤12.5	≤12.5	≤12.5	≤12.5	≤12.5	≤12.5
电源		Three phase 380V、AC、 50Hz	Three phase 380V、AC、 50Hz	Three phase 380V、AC、 50Hz	Three phase 380V、AC、 50Hz	Three phase 380V、AC、 50Hz	Three phase 380V、AC、 50Hz	Three phase 380V、AC、 50Hz
主机净重 (kg)		2200	2500	3300	3800	3800	4200	4200



Grinder Model & Specification Table

Model	RN180-6B	RN180-6BS	RN250-9B	RN250-9BS	RN400-9B	RN580-9B	RN600-9B
Specification of Grinding Wheel (mm)	Ø400×55	Ø400×55 × Ø203	Ø450×65	Ø450×65 × Ø50	Ø450×65	Ø450×65	Ø450×65
Diameter of Feeding Plate (mm)	Ø580	Ø420	Ø740	Ø580	Ø740	Ø740	Ø740
Diameter of the Springs to be Grinded (mm)	Ø0.8-Ø6	Ø0.8-Ø6	Ø1-Ø9	Ø1-Ø9	Ø1-Ø9	Ø1-Ø9	Ø1-Ø9
Diameter of the Springs to be Grinded (mm)	Ø8-Ø80	Ø8-Ø80	Ø10-Ø100	Ø10-Ø100	Ø10-Ø100	Ø10-Ø100	Ø10-Ø100
Height of the Springs to be Grinded (mm)	10-180	10-180	20-250	20-250	20-400	180-580	300-600
Power (kw)	Upper Grinding Wheel Motor (kw)	4	4	5.5	5.5	7.5	7.5
	Lower Grinding Wheel Motor (kw)	4	4	5.5	5.5	7.5	7.5
	Feeding Plate Motor (kw)	1.5	1.5	1.5	1.5	1.5	1.5
	Switch Feeding Plate Motor (kw)	/	1.5	/	1.5	/	/
	Elevating Motor of Upper Grinding Wheel (kw)	1.5	1.5	1.5	1.5	1.5	1.5
	Elevating Motor of Lower Grinding Wheel (kw)	0.18	0.18	0.18	0.18	0.18	0.18
	Blower (kw)	1.5	1.5	1.5	1.5	1.5×2	1.5×2
	Compensated Motor of Upper Grinding Wheel (kw)	0.14	0.14	0.14	0.14	0.14	0.14
Total Power (kw)		12.82	14.32	15.82	17.32	21.32	21.32
Rotation Rate of the Feeding Plate (r/min)		Adjustable	Adjustable	Adjustable	Adjustable	Adjustable	Adjustable
Rotation Rate of the Grinding Head (r/min)		1450	1450	1450	1450	1450	1450
Displacement Distance of the Grinding Head	Upper Grinding Head (mm)	40	40	50	50	50	50
	Lower Grinding Head (mm)	40	40	50	50	50	50
Working Accuracy	Verticality	≤0.025Ho	≤0.025Ho	≤0.025Ho	≤0.025Ho	≤0.025Ho	≤0.025Ho
	Roughness (Ra)	≤12.5	≤12.5	≤12.5	≤12.5	≤12.5	≤12.5
Power Source		Three phase 380V、AC、50Hz	Three phase 380V、AC、50Hz	Three phase 380V、AC、50Hz	Three phase 380V、AC、50Hz	Three phase 380V、AC、50Hz	Three phase 380V、AC、50Hz
Net Weight of The Machine (kg)		2200	2500	3300	3800	3800	4200



磨床型号规格表:

型号		RN250-12B	RN250-12B-S	RN300-12B	RN400-12B	RN400-12B	RN400-12B-S	RN400-12B-S
砂轮规格 (mm) 外径×厚度×内孔		Ø660×100 ×Ø170	Ø660×100 ×Ø170	Ø660×100 ×Ø170	Ø660×100 ×Ø170	Ø660×100 ×Ø170	Ø660×100 ×Ø170	Ø660×100 ×Ø170
料盘直径 (mm)		Ø740	Ø740	Ø740	Ø740	Ø740	Ø740	Ø740
可磨弹簧直径 (mm)		Ø3-Ø12	Ø3-Ø12	Ø3-Ø12	Ø3-Ø12	Ø3-Ø12	Ø3-Ø12	Ø3-Ø12
可磨弹簧外径 (mm)		Ø20-Ø130	Ø20-Ø130	Ø20-Ø130	Ø20-Ø130	Ø20-Ø130	Ø20-Ø130	Ø20-Ø130
可磨弹簧高度 (mm)		20-250	20-250	60-300	150-400	20-400	150-400	20-400
功率 (kw)	上磨轮电机 (kw)	12.5	12.5	12.5	12.5	12.5	12.5	12.5
	下磨轮电机 (kw)	12.5	12.5	12.5	12.5	12.5	12.5	12.5
	送料盘电机 (kw)	3	3	3	3	3	3	3
	换料盘电机 (kw)	/	1.5	/	/	/	1.5	1.5
	上磨轮升降电机 (kw)	2.2	2.2	2.2	2.2	2.2	2.2	2.2
	下磨轮升降电机 (kw)	0.37	0.37	0.37	0.37	0.37	0.37	0.37
	吹风机 (kw)	1.5x2	1.5x2	1.5x2	1.5x2	1.5x2	1.5x2	1.5x2
	上磨轮补偿电机 (kw)	0.14	0.14	0.14	0.14	0.14	0.14	0.14
	总功率 (kw)	33.71	35.21	33.71	33.71	33.71	35.21	35.21
料盘转速 (r/min)		可调	可调	可调	可调	可调	可调	可调
磨头转速 (r/min)		965	965	965	965	965	965	965
磨头移动量	上磨头 (mm)	75	75	75	75	75	75	75
	下磨头 (mm)	75	75	75	75	75	75	75
工作精度	垂直度	≤0.025Ho	≤0.025Ho	≤0.025Ho	≤0.025Ho	≤0.025Ho	≤0.025Ho	≤0.025Ho
	粗糙度 (Ra)	≤12.5	≤12.5	≤12.5	≤12.5	≤12.5	≤12.5	≤12.5
电源		Three phase 380V、AC、 50Hz	Three phase 380V、AC、 50Hz	Three phase 380V、AC、 50Hz	Three phase 380V、AC、 50Hz	Three phase 380V、AC、 50Hz	Three phase 380V、AC、 50Hz	Three phase 380V、AC、 50Hz
主机净重 (kg)		5500	6500	5500	5700	6000	6800	7000



Grinder Model & Specification Table

Model		RN250-12B	RN250-12B-S	RN300-12B	RN400-12B	RN400-12B	RN400-12B-S	RN400-12B-S
Specification of Grinding Wheel (mm)		Ø660×100×Ø170	Ø660×100×Ø170	Ø660×100×Ø170	Ø660×100×Ø170	Ø660×100×Ø170	Ø660×100×Ø170	Ø660×100×Ø170
Diameter of Feeding Plate (mm)		Ø740	Ø740	Ø740	Ø740	Ø740	Ø740	Ø740
Diameter of the Springs to be Grinded (mm)		Ø3-Ø12	Ø3-Ø12	Ø3-Ø12	Ø3-Ø12	Ø3-Ø12	Ø3-Ø12	Ø3-Ø12
Diameter of the Springs to be Grinded (mm)		Ø20-Ø130	Ø20-Ø130	Ø20-Ø130	Ø20-Ø130	Ø20-Ø130	Ø20-Ø130	Ø20-Ø130
Height of the Springs to be Grinded (mm)		20-250	20-250	60-300	150-400	20-400	150-400	20-400
Power (kw)	Upper Grinding Wheel Motor (kw)	12.5	12.5	12.5	12.5	12.5	12.5	12.5
	Lower Grinding Wheel Motor (kw)	12.5	12.5	12.5	12.5	12.5	12.5	12.5
	Feeding Plate Motor (kw)	3	3	3	3	3	3	3
	Switch Feeding Plate Motor (kw)	/	1.5	/	/	/	1.5	1.5
	Elevating Motor of Upper Grinding Wheel (kw)	2.2	2.2	2.2	2.2	2.2	2.2	2.2
	Elevating Motor of Lower Grinding Wheel (kw)	0.37	0.37	0.37	0.37	0.37	0.37	0.37
	Blower (kw)	1.5x2	1.5x2	1.5x2	1.5x2	1.5x2	1.5x2	1.5x2
	Compensated Motor of Upper Grinding Wheel (kw)	0.14	0.14	0.14	0.14	0.14	0.14	0.14
	Total Power (kw)	33.71	35.21	33.71	33.71	33.71	35.21	35.21
Rotation Rate of the Feeding Plate (r/min)		Adjustable	Adjustable	Adjustable	Adjustable	Adjustable	Adjustable	Adjustable
Rotation Rate of the Grinding Head (r/min)		965	965	965	965	965	965	965
Displacement Distance of the Grinding Head	Upper Grinding Head (mm)	75	75	75	75	75	75	75
	Lower Grinding Head (mm)	75	75	75	75	75	75	75
Working Accuracy	Verticality	≤0.025Ho	≤0.025Ho	≤0.025Ho	≤0.025Ho	≤0.025Ho	≤0.025Ho	≤0.025Ho
	Roughness (Ra)	≤12.5	≤12.5	≤12.5	≤12.5	≤12.5	≤12.5	≤12.5
Power Source		Three phase 380V、AC、50Hz	Three phase 380V、AC、50Hz	Three phase 380V、AC、50Hz	Three phase 380V、AC、50Hz	Three phase 380V、AC、50Hz	Three phase 380V、AC、50Hz	Three phase 380V、AC、50Hz
Net Weight of The Machine (kg)		5500	6500	5500	5700	6000	6800	7000

